

Beijing Hengrui Mechanical and Electrical Equipment Co.,Ltd

Phone +86 10-62547612

zhangyu@bjhengrui.cn

en.bjhengrui.com

## Nominal data

|                          |                   |            |
|--------------------------|-------------------|------------|
| Type                     | A3G630-AR85-90    |            |
| Motor                    | M3G112-IA         |            |
| Phase                    |                   | 3~         |
| Nominal voltage          | VAC               | 400        |
| Nominal voltage range    | VAC               | 380 .. 480 |
| Frequency                | Hz                | 50/60      |
| Method of obtaining data |                   | ml         |
| Speed (rpm)              | min <sup>-1</sup> | 1140       |
| Power consumption        | W                 | 970        |
| Current draw             | A                 | 1.6        |
| Max. back pressure       | Pa                | 170        |
| Max. back pressure       | in. wg            | 0.68       |
| Min. ambient temperature | °C                | -25        |
| Max. ambient temperature | °C                | 60         |

ml = Max. load · me = Max. efficiency · fa = Free air · cs = Customer specification · ce = Customer equipment  
Subject to change

## Data according to Commission Regulation (EU) 327/2011

|                                   |   | Actual | Req. 2015 |
|-----------------------------------|---|--------|-----------|
| 01 Overall efficiency $\eta_{es}$ | % | 45.1   | 33.6      |
| 02 Measurement category           |   | A      |           |
| 03 Efficiency category            |   | Static |           |
| 04 Efficiency grade N             |   | 51.5   | 40        |
| 05 Variable speed drive           |   | Yes    |           |

Data obtained at optimum efficiency level.

The ErP data is determined using a motor-impeller combination in a standardized measurement setup.

|                               |                   |      |
|-------------------------------|-------------------|------|
| 09 Power consumption $P_{ed}$ | kW                | 0.97 |
| 09 Air flow $q_v$             | m³/h              | 8935 |
| 09 Pressure increase $p_{fs}$ | Pa                | 163  |
| 10 Speed (rpm) n              | min <sup>-1</sup> | 1155 |
| 11 Specific ratio*            |                   | 1.00 |

\* Specific ratio =  $1 + p_s / 100\,000\text{ Pa}$ 

LU-115687



## Technical description

|                                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
|----------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Weight                                                                     | 11.5 kg                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| Size                                                                       | 630 mm                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| Motor size                                                                 | 112                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| Rotor surface                                                              | Painted black                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
| Electronics housing material                                               | Die-cast aluminum                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| Blade material                                                             | Press-fitted sheet steel blank, sprayed with PP plastic                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |
| Number of blades                                                           | 5                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| Airflow direction                                                          | V                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| Direction of rotation                                                      | Counterclockwise, viewed toward rotor                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| Degree of protection                                                       | IP54                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
| Insulation class                                                           | "B"                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |
| Moisture (F) / Environmental (H) protection class                          | H2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
| Max. permitted ambient temp. for motor (transport/storage)                 | 80 °C                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| Min. permitted ambient temp. for motor (transport/storage)                 | -40 °C                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |
| Installation position                                                      | Shaft horizontal or rotor on bottom; rotor on top on request                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| Condensation drainage holes                                                | On rotor side                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |
| Mode                                                                       | S1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
| Motor bearing                                                              | Ball bearing                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| Technical features                                                         | <ul style="list-style-type: none"> <li>- Output 10 VDC, max. 10 mA</li> <li>- Output 20 VDC, max. 50 mA</li> <li>- Output for slave 0-10 V</li> <li>- Input for sensor 0-10 V or 4-20 mA</li> <li>- External 24 V input (parameter setting)</li> <li>- Alarm relay</li> <li>- Integrated PID controller</li> <li>- Motor current limitation</li> <li>- PFC, passive</li> <li>- RS-485 MODBUS-RTU</li> <li>- Soft start</li> <li>- Control input 0-10 VDC / PWM</li> <li>- Control interface with SELV potential safely disconnected from the mains</li> <li>- Thermal overload protection for electronics/motor</li> <li>- Line undervoltage / phase failure detection</li> </ul> |
| EMC immunity to interference                                               | According to EN 61000-6-2 (industrial environment)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |
| EMC circuit feedback                                                       | According to EN 61000-3-2/3                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
| EMC interference emission                                                  | According to EN 61000-6-3 (household environment)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
| Touch current according to IEC 60990 (measuring circuit Fig. 4, TN system) | <= 3.5 mA                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
| Electrical hookup                                                          | Terminal box                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |
| Motor protection                                                           | Thermal overload protector (TOP) internally connected                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| With cable                                                                 | Variable                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |
| Conformity with standards                                                  | EN 61800-5-1; CE                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| Approval                                                                   | CCC; EAC; UL 1004-7 + 60730                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |

## EC axial fan

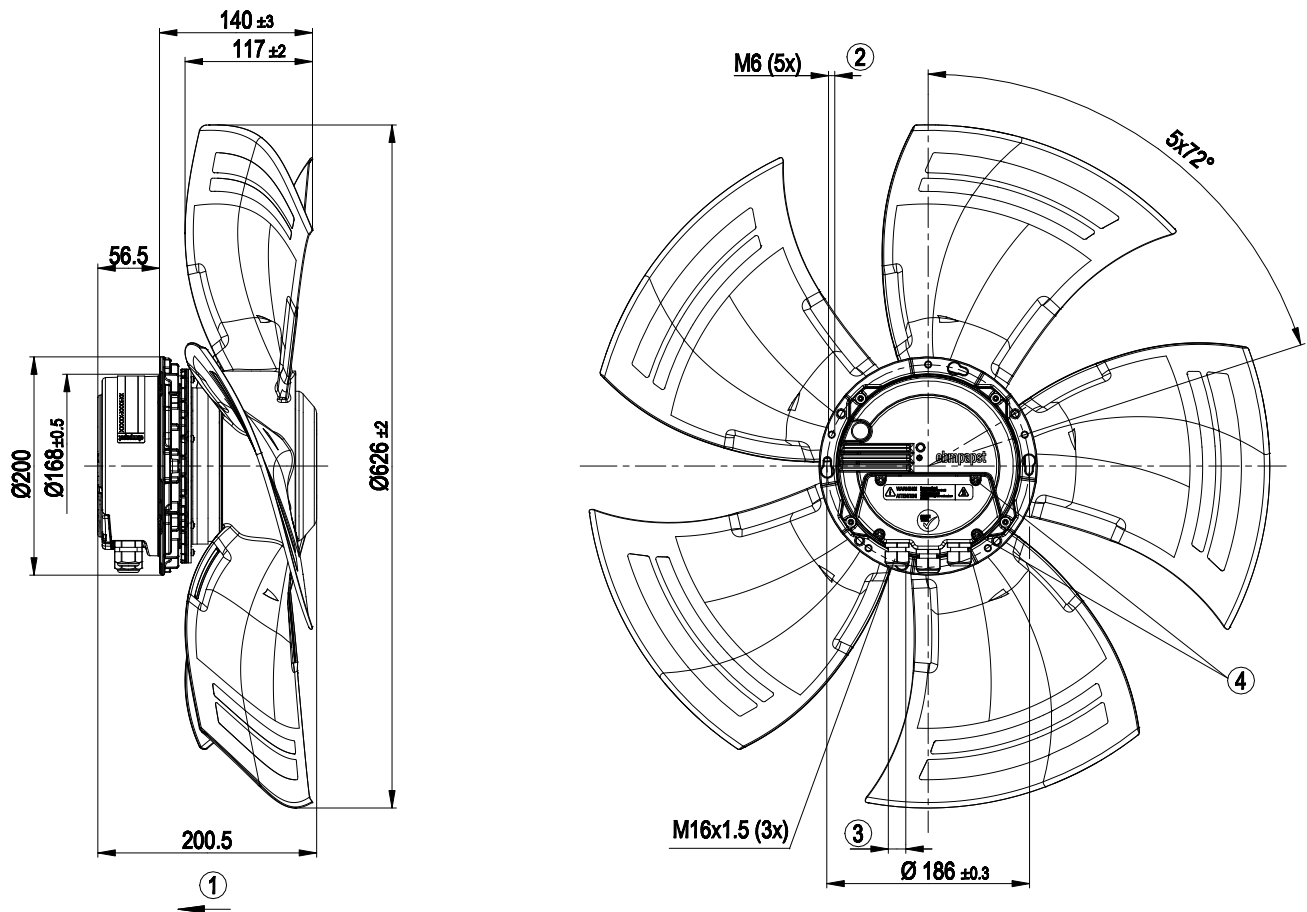
sickle-shaped blades (S series)

### Comment

Maximum permissible operating altitude 4000 m above sea level according to DIN 61800-5-1\_2008\_Sec. 4.3.6.4.1 overvoltage category II.  
Up to 2000 m above sea level, overvoltage category III applies.

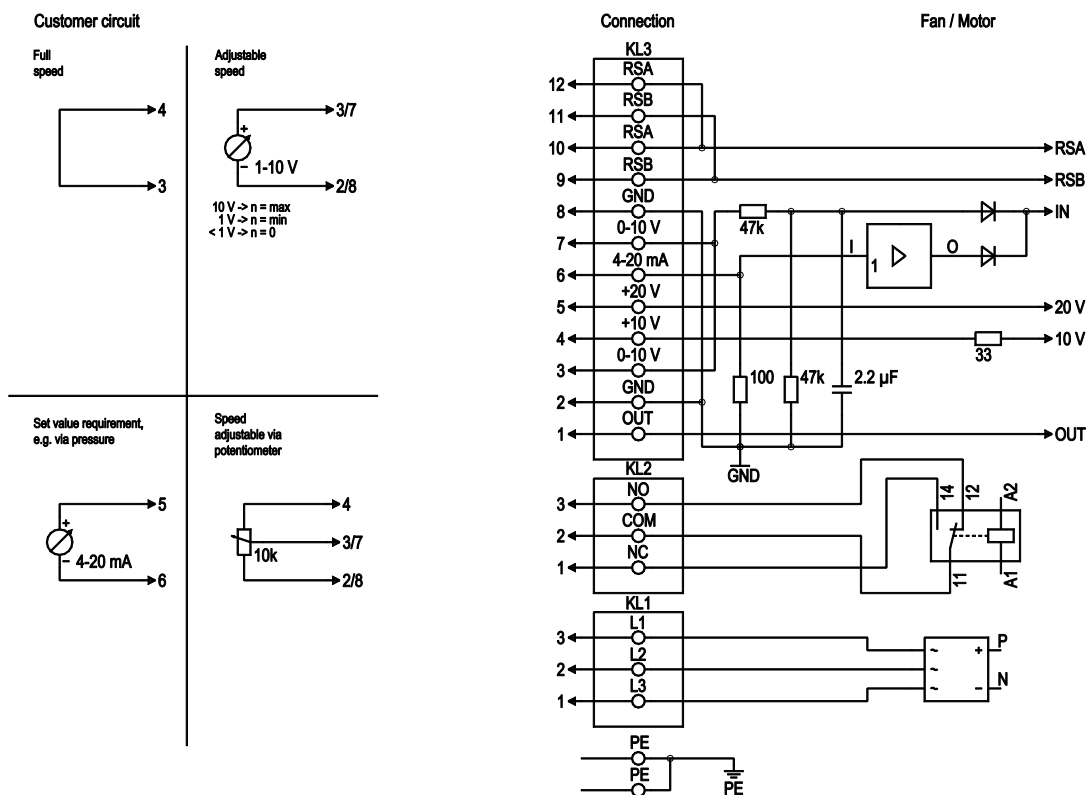


## Product drawing



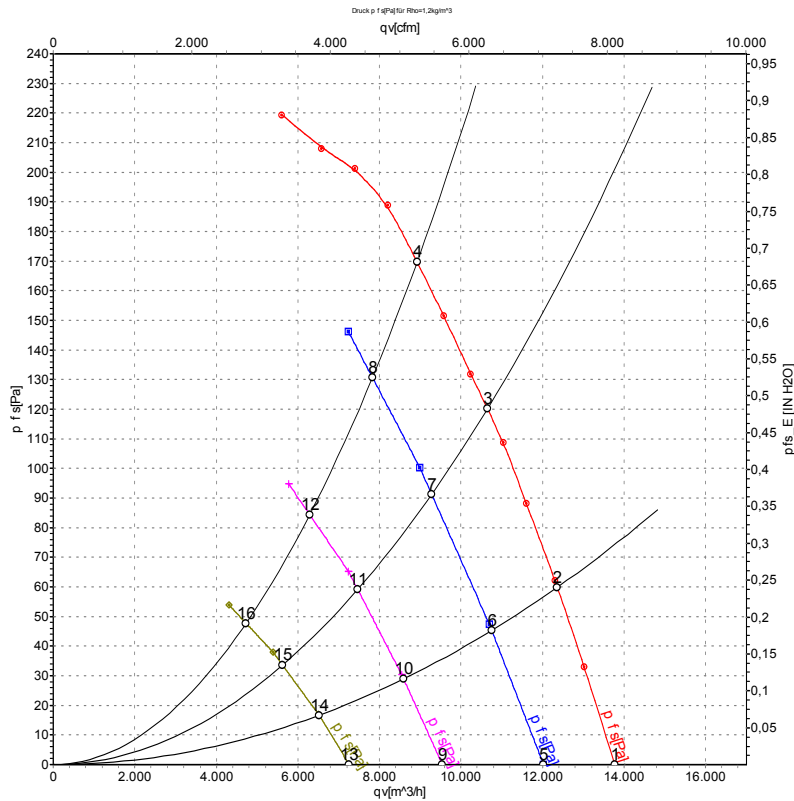
|   |                                                                    |
|---|--------------------------------------------------------------------|
| 1 | Direction of air flow "V"                                          |
| 2 | Max. clearance for screw 16 mm                                     |
| 3 | Cable diameter min. 4 mm, max. 10 mm; tightening torque 2.5±0.4 Nm |
| 4 | Tightening torque 3.5 ± 0.5 Nm                                     |

## Connection diagram



| No. | Conn.   | Designation | Function/assignment                                                                                                                                                           |
|-----|---------|-------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| PE  |         | PE          | Protective earth terminal                                                                                                                                                     |
| KL1 | 1, 2, 3 | L1, L2, L3  | Power supply, voltage range (see nameplate), 50/60 Hz                                                                                                                         |
| KL2 | 1       | NC          | Floating status contact, break for failure                                                                                                                                    |
| KL2 | 2       | COM         | floating status contact, changeover contact, common connection (2 A, max. 250 VAC, min. 10 mA, AC1)                                                                           |
| KL2 | 3       | NO          | Floating status contact, make for failure                                                                                                                                     |
| KL3 | 1       | OUT         | Analog output, 0-10 VDC, max. 3 mA, SELV, output of current motor modulation level:<br>1 V corresponds to 10% modulation level.<br>10 V corresponds to 100% modulation level. |
| KL3 | 2, 8    | GND         | Reference ground for control interface, SELV                                                                                                                                  |
| KL3 | 3, 7    | 0-10 V      | Use control / current sensor value input 0-10 VDC, impedance 100 kΩ only as alternative to 4-20 mA input, SELV                                                                |
| KL3 | 4       | +10 V       | Voltage output 10 VDC (±3%), max. 10 mA, power supply for external devices (e.g. potentiometer), SELV                                                                         |
| KL3 | 5       | +20 V       | Voltage output 20 VDC (+25%/-10%), max. 50 mA, power supply for external devices (e.g. sensors), SELV                                                                         |
| KL3 | 6       | 4-20 mA     | Use control / current sensor value input 4-20 mA, impedance 100 Ω only as alternative to 0-10 V input, SELV                                                                   |
| KL3 | 9, 11   | RSB         | RS485 interface for MODBUS, RSB                                                                                                                                               |
| KL3 | 10, 12  | RSA         | RS485 interface for MODBUS, RSA                                                                                                                                               |

## Curves: Air performance 50 Hz



Measurement: LU-115687-1  
 Measurement: LU-118125-1  
 Measurement: LU-118126-1  
 Measurement: LU-118127-1

Air performance measured according to ISO 5801 installation category A. For detailed information on the measurement setup, contact ebm-papst. Intake sound level: Sound power level according to ISO 13347 / sound pressure level measured at 1 m distance from fan axis. The values given are valid under the specified measuring conditions and may vary due to conditions of installation. For deviations from the standard configuration, the parameters have to be checked on the installed unit.

## Measured values

|    | U   | f  | n                 | P <sub>ed</sub> | I    | LpA <sub>in</sub> | LwA <sub>in</sub> | LwA <sub>out</sub> | q <sub>v</sub> | P <sub>fs</sub> | q <sub>v</sub> | P <sub>fs</sub> |
|----|-----|----|-------------------|-----------------|------|-------------------|-------------------|--------------------|----------------|-----------------|----------------|-----------------|
|    | V   | Hz | min <sup>-1</sup> | W               | A    | dB(A)             | dB(A)             | dB(A)              | m³/h           | Pa              | cfm            | in. wg          |
| 1  | 400 | 50 | 1140              | 642             | 1.02 | 67                | 74                | 74                 | 13770          | 0               | 8105           | 0.00            |
| 2  | 400 | 50 | 1140              | 775             | 1.25 | 64                | 71                | 71                 | 12360          | 60              | 7275           | 0.24            |
| 3  | 400 | 50 | 1140              | 892             | 1.42 | 66                | 72                | 71                 | 10650          | 120             | 6270           | 0.48            |
| 4  | 400 | 50 | 1140              | 970             | 1.60 | 68                | 74                | 73                 | 8920           | 170             | 5250           | 0.68            |
| 5  | 400 | 50 | 1000              | 406             | 0.75 | 64                | 71                | 70                 | 12020          | 0               | 7075           | 0.00            |
| 6  | 400 | 50 | 1000              | 490             | 0.86 | 61                | 68                | 67                 | 10750          | 45              | 6325           | 0.18            |
| 7  | 400 | 50 | 1000              | 564             | 0.95 | 62                | 69                | 68                 | 9280           | 91              | 5460           | 0.37            |
| 8  | 400 | 50 | 1000              | 626             | 1.05 | 63                | 70                | 69                 | 7830           | 131             | 4610           | 0.53            |
| 9  | 400 | 50 | 800               | 224             | 0.45 | 59                | 65                | 65                 | 9540           | 0               | 5615           | 0.00            |
| 10 | 400 | 50 | 800               | 270             | 0.53 | 56                | 62                | 62                 | 8595           | 29              | 5060           | 0.12            |
| 11 | 400 | 50 | 800               | 300             | 0.58 | 56                | 63                | 62                 | 7470           | 59              | 4395           | 0.24            |
| 12 | 400 | 50 | 800               | 331             | 0.64 | 57                | 64                | 64                 | 6290           | 84              | 3700           | 0.34            |
| 13 | 400 | 50 | 600               | 109             | 0.25 | 52                | 59                | 58                 | 7255           | 0               | 4270           | 0.00            |
| 14 | 400 | 50 | 600               | 124             | 0.28 | 50                | 56                | 56                 | 6520           | 17              | 3840           | 0.07            |
| 15 | 400 | 50 | 600               | 139             | 0.31 | 50                | 56                | 56                 | 5625           | 34              | 3310           | 0.14            |
| 16 | 400 | 50 | 600               | 152             | 0.33 | 50                | 57                | 57                 | 4730           | 48              | 2785           | 0.19            |

U = Voltage · f = Frequency · n = Speed (rpm) · P<sub>ed</sub> = Power consumption · I = Current draw · LpA<sub>in</sub> = Sound pressure level intake side · LwA<sub>in</sub> = Sound power level intake side  
 LwA<sub>out</sub> = Sound power level outlet side · q<sub>v</sub> = Air flow · P<sub>fs</sub> = Pressure increase